

4436-045



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4434-047

Job Sheet 173494



Part No: D4434-047

Job Qty: 2 ea

Part Name: Cover Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/2/18

Job Tracking No:

Due Date: 3/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C SHEETS 5,12,13 IPP revA 11.10.06 new issue EC verified by:DD IPP RevB 11.12.22 per PA5 EC verified by:JLM IPP RevC 12.01.24 PER DWG REV A DD VERF:EC IPP RevD 12.03.05 per REV.B DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		3/8/18	0.00	0.00	Start Up Waterjet		SC 18/03/14
100	Waterjet	2 pcs		3/8/18	0.00	0.24	Waterjet1		SC 18/03/14
110	QC	2 pcs		3/8/18	0.00	0.00	QC2 Waterjet-3		SC 18/03/14
120	QC	2 pcs		3/8/18	0.00	0.00	QC8-4		38
130	Brake NC	2 pcs		3/8/18	0.07	0.64	Brake NC 2		9-89
140	Small Fab	2 pcs		3/8/18	0.00	0.10	Small Fab-6		
150	QC	2 pcs		3/8/18	0.00	0.00	QC5		
160	HandFinish	2 pcs		3/8/18	0.00	0.16	HandFinish1		
170	QC	2 pcs		3/8/18	0.00	0.00	QC7-3		
180	Small Fab	2 pcs		3/8/18	0.00	0.10	Small Fab-6		
185	QC	2 pcs		3/8/18	0.00	0.00	QC5		
186	Powdercoat	2 pcs		3/9/18	0.00	0.08	Powdercoat4		
187	QC	2 pcs		3/9/18	0.00	0.00	QC3		
190	Packaging	2 pcs		3/9/18	0.00	0.00	Packaging3-2		
200	QC21-SA	2 Ea		3/9/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	1.1578 sf (.5789 ea)	90-Start up Operation	
MS20470AD4-3	Rivet, Universal Head	4 Ea (2 ea)	180-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	1	234	0
180-Small Fab	MS20470AD4-3	4	628	0

Part Specifications

Specifications could not be found.

Plex 3/2/18 11:46 AM Dart.Gagnon.Michelle



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S051065



Part: D4434-047

Job No: 173494

Serial No/Batch: S051065

Revision:

Inspector:

Date: 03/14/18

